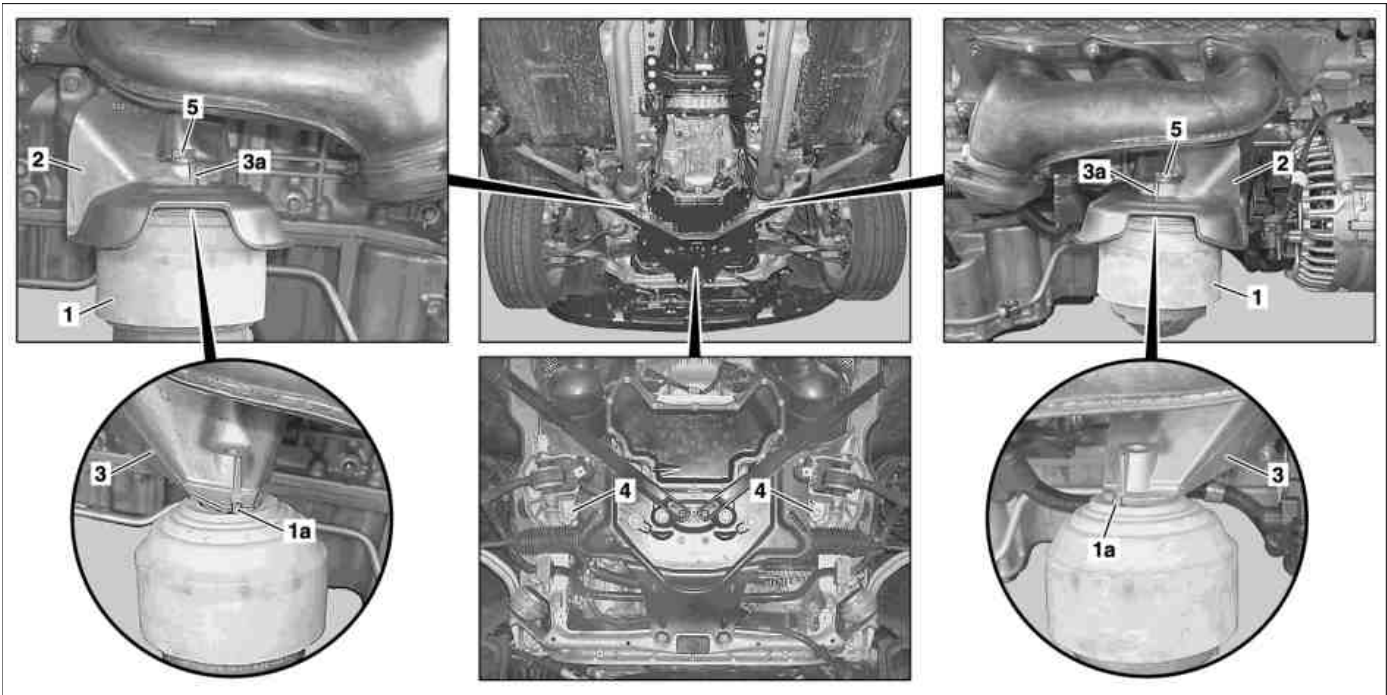


ENGINES 272.920 in MODEL 203.052 /252 /752

ENGINES 272.940 in MODEL 203.054 /254, 209.354 /454

ENGINES 272.960 in MODEL 203.056 /256 /756, 209.356 /456

ENGINES 273 in MODEL 209



P22.10-2230-09

1 Engine mount

1a Anti-twist lock for engine mount

2 Shield

3 Engine support

3a Anti-twist lock

4 Screw

5 Screw

Modification notes

16.5.06	"Disconnect/connect battery ground line" removed		
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	Remove/install		
	General information	Engine mounts must be replaced in pairs.	
1	Open engine hood and raise to vertical position	Model 203 Model 209	AR88.40-P-1000P AR88.40-P-1000Q
2	Remove air filter housing		AR09.10-P-1150QB
3	Raise vehicle		AR00.60-P-1000P
4	Detach lower engine compartment paneling		AR61.20-P-1105P
5	Remove complete exhaust system		AR49.10-P-7000QB
6	Detach both engine mounts (1) from front axle carrier by removing screws (4)	Model 203 Model 209	*BA22.10-P-1001-01S *BA22.10-P-1002-03B
7	Mount engine lifting device and raise engine	Pay attention when lifting out engine that no cables and lines are damaged and that engine does not lean against partition wall.	AR33.10-P-0100-01P
8	Detach engine mount (1) from engine supports (3) by removing bolts (5)	Model 203 Model 209	*BA22.10-P-1002-01S *BA22.10-P-1001-03B
9	Remove both shields (2)	Installation: The anti-twist locks (3a) of engine supports (3) must fit in the recess clearances of shields (2).	
10	Remove both engine mounts (1)	Installation: The anti-twist locks (1a) of engine supports (1) must fit in the cutouts of shields (3). Observe environmental protection regulations for disposal of engine mounts. Dispose engine mounts into mixed scrap.	
11	Install in the reverse order		

Nm Engine suspension, engine mounts, engine supports

Number	Designation		Engine 272 in model 203 except 4-MATIC
BA22.10-P-1001-01S	Bolt, front engine mount to front axle carrier	Nm	35
BA22.10-P-1002-01S	Bolt connecting front engine mount to engine support	Nm	55

Nm Engine mount, engine support (engine side)

Number	Designation		Model 209
BA22.10-P-1001-03B	Bolt connecting front engine mount to engine support	Nm	50
BA22.10-P-1002-03B	Bolt connecting front engine mount to front axle crossmember	Nm	35