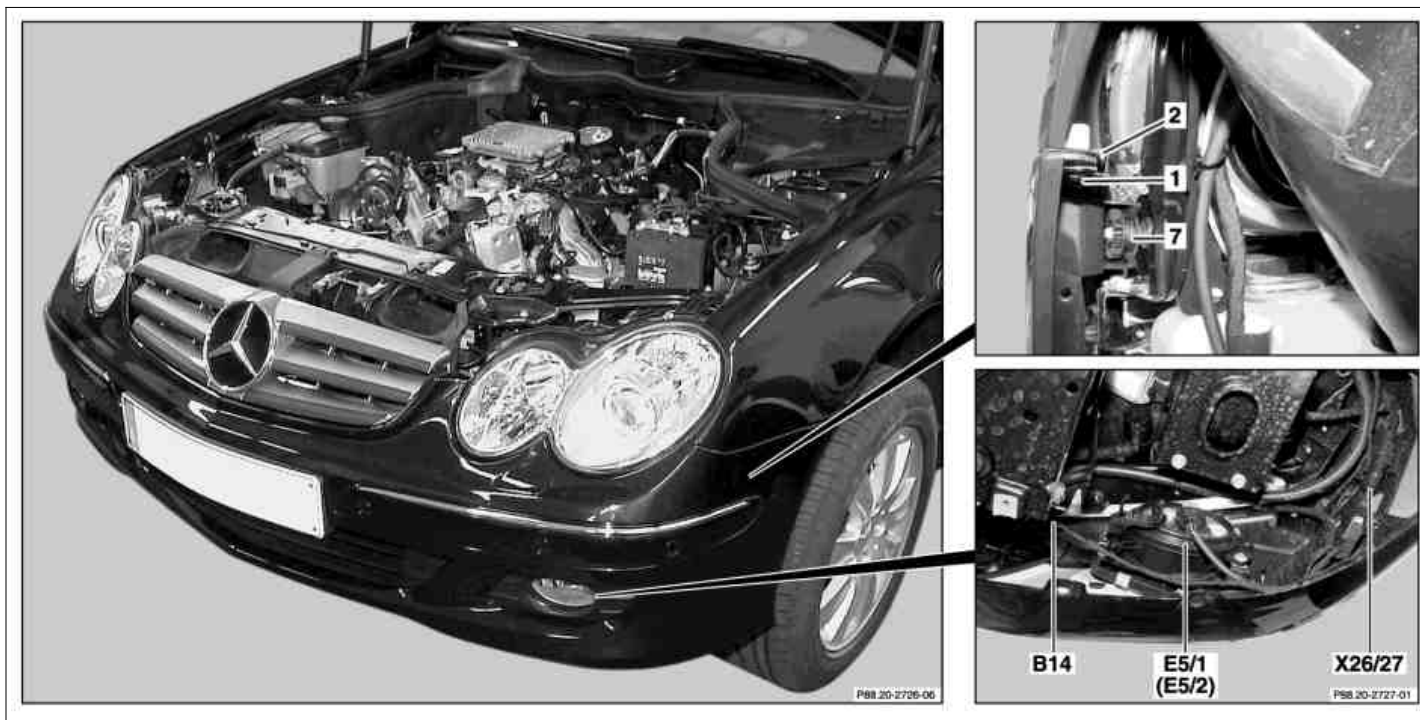


MODEL 203.076/ 276

MODEL 209 except CODE (P98) Black Series



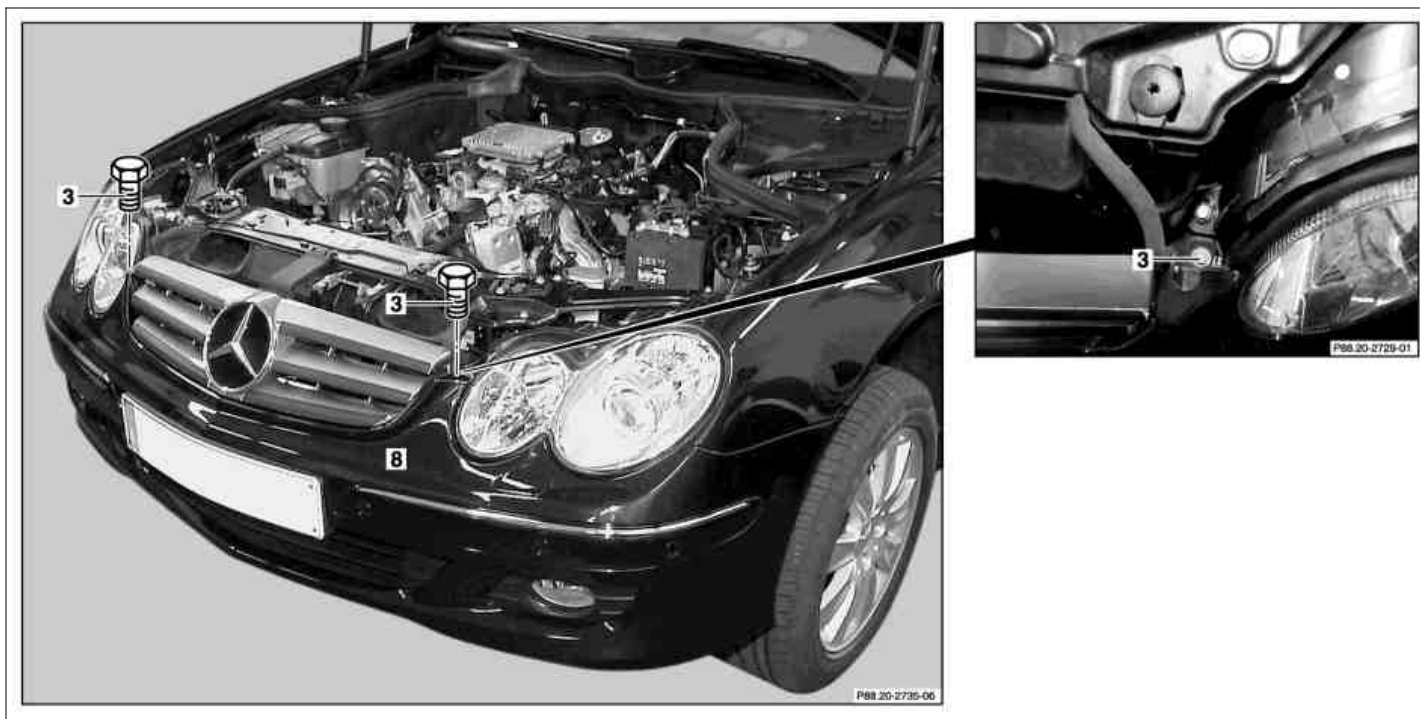
P88.20-2728-09

Shown on model 209 as of 17.05.05

- 1 Bolt
2 Retaining rail
7 Thumb wheel

- B14 Outside temperature indicator sensor
E5/1 Left front fog lamp
E5/2 Right front fog lamp

- X26/27 PTS, front bumper connector

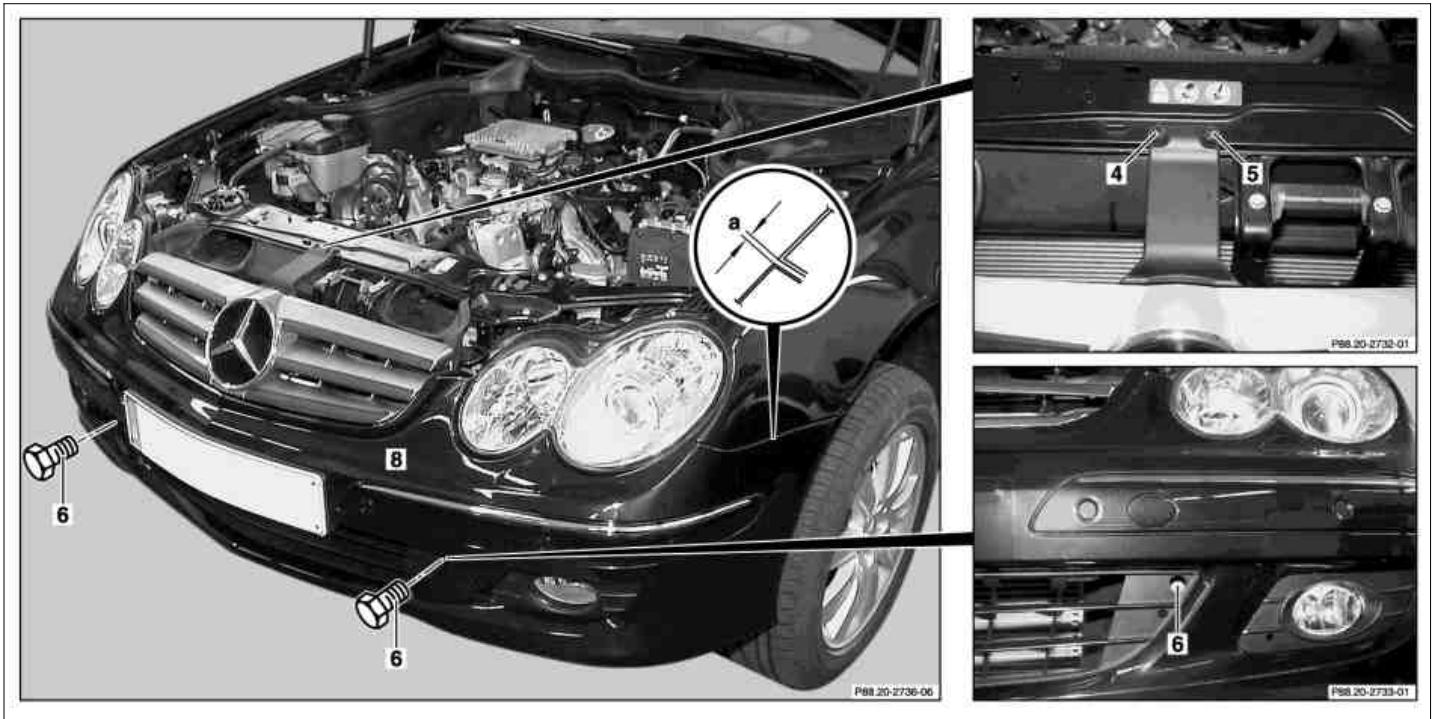


P88.20-2731-09

Shown on model 209 as of 17.05.05

- 3 Bolt

- 8 Bumper



P88.20-2734-09

Shown on model 209 as of 17.05.05


4 Bolt
5 Bolt




6 Bolts
8 Bumper

a Gap dimension

Modification notes

3.3.04	"Disconnect/connect battery ground line" has been removed for model 209		
26.7.05	"Disconnect/connect battery ground line" has been removed for model 203		

	Remove/install		
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off of the vehicle lift	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AR00.00-Z-0010-01A
1	Lift/jack up vehicle		AR00.60-P-1000P
2	Remove front fender liner in front fender		AR88.10-P-1300P
3	Remove bolt (1)		
4	Pivot retaining rail (2) toward inside	i Installation: Ensure that pin is seated properly in retaining rail (2)	
5	Pull retaining rail (2) toward rear and remove		
6	Remove outside temperature indicator temperature sensor (B14)	Model 203 Model 209	AR54.30-P-6341P AR54.30-P-6341Q
7	Release and disconnect electrical connector for left, right front fog lamp (E5/1, E5/2)		
8	Release and disconnect PTS front bumper connector (X26/27)	Vehicles with code 220 Parktronic System (PTS)	
9	Remove bolts (4, 5)	Model 209	
10	Remove lower section of radiator grille	Model 203.076/276	AR88.40-P-4001AC
11	Unclip air grille	Model 203.076/276 Model 209 up to 16.05.05	
12	Remove bolts (3, 6)		
13	Slightly pull front fender toward outside in area of headlamp		
14	Remove bumper (8)		
15	Install in the reverse order		

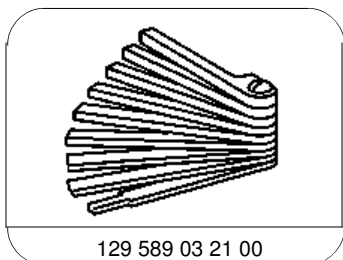
16	Check gap dimensions (a) on bumper (8); adjust if required	 If required, correct with adjustment wheel (7). Model 203.076/276 Model 209.3 Model 209.4 	AR60.00-P-0700-01AC *BE60.00-P-1001-01E AR60.00-P-0700-01Q AR60.00-P-0700-01QA *BE60.00-P-1001-01G *129589032100
17  AP	Adjust front fog lamp Adjust or check front fog lights		AP82.10-P-8260-04A

Test values for gap dimensions on hoods, doors and lids

Number	Designation	Model 203.076	Model 203.276
BE60.00-P-1001-01E	Gap dimension Engine hood to fender	Dimension "A" mm 3.5 (±1)	3.5 (±1)
	Engine hood to headlamp	Dimension "R" mm 4 (-0.5/+1.5)	4 (-0.5/+1.5)
	Engine hood to bumper	Dimension "D" mm 4 (±0.5)	4 (±0.5)
	See picture	-	-

Test and adjustment values for gap dimensions

Number	Designation	Model 209.3	Model 209.4
BE60.00-P-1001-01G	Gap dimension Engine hood to fender	Dimension "A" mm 3.5 (±0.5)	3 (±1)
	Engine hood to headlamp	Dimension "B" mm 3.5 (±0.5)	4 (±0.5)
	Engine hood to bumper	Dimension "C" mm 4 (±0.5)	5 (±0.5)
	See picture	AR60.00-P-0700-01 Q	AR60.00-P-0700-01 QA



129 589 03 21 00

Feeler gauge