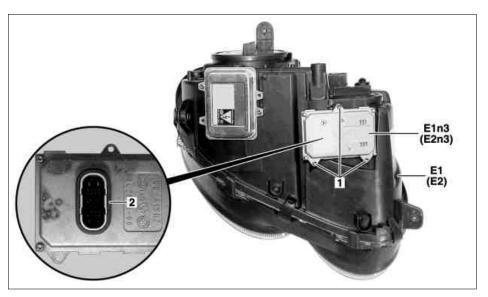
MODEL 209

with CODE (615) Bi-xenon headlamp unit with integrated curve illumination except CODE (P98) Black Series

## Illustrated with bi-xenon headlamp unit with integrated curve illumination code 615

Bolts
 Seal

E1 Left front lamp unit
E1n3 HRA [LWR] power module
E2 Right front lamp unit
E2n3 HRA [LWR] power module



P82.10-4147-05

XX	Remove/install		
⚠ Danger!	Risk of death caused by high voltage levels present at xenon headlamps.  Risk of explosion/fire hazard through highly flammable material in the area of damaged xenon bulbs  Risk of injury through UV light, hot components on xenon headlamps and glass splinters when xenon bulbs burst  Risk of poisoning through inhalation of mercury vapor and swallowing of or skin contact with toxic salts and mercury compounds	Do not come into contact with parts that are under high voltage. Persons with <b>active electronic implants</b> (e.g. heart pacemakers) must never work on xenon headlamps. Switch off complete lighting system. Wear insulating safety shoes, safety glasses and protective gloves. Remove highly inflammable materials from the hazard area. Ensure that the workplace is sufficiently ventilated.	AS82.10-Z-0001-01A
1.1	Remove left front lamp unit (E1)	i Only if left HRA [LWR] power module (E1n3) is removed.	AR82.10-P-4730QA
1.2	Remove right front lamp unit (E2)	i Only if right HRA [LWR] power module (E2n3) is removed.	AR82.10-P-4730QA
2	Remove bolts (1)		
3	Carefully pry off HRA [LWR] power module (E1n3) or HRA [LWR] power module (E2n3) from the left front lamp unit (E1) or right front lamp unit (E2) using a long wedge	i Installation: Pay attention to correct seating of seal (2) on HRA [LWR] power module (E1n3) or on HRA [LWR] power module (E2n3).	*115589035900
4	Install in the reverse order		
5	Check headlamp setting and correct if necessary		
<b>⊯</b> AP	Check and correct headlamp adjustment		AP82.10-P-8260P

