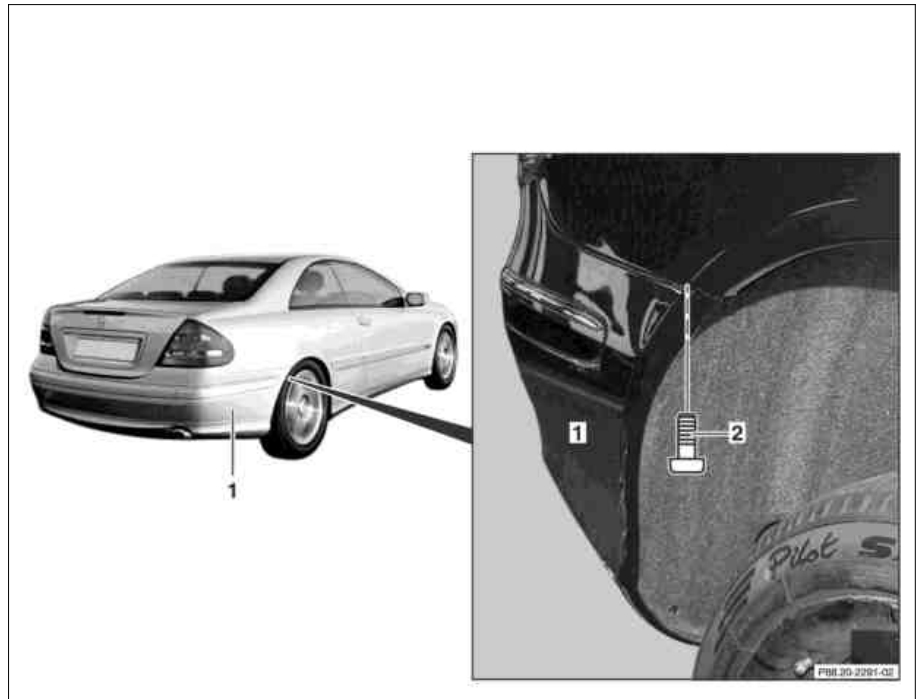


MODEL 209

Shown on vehicle without code P98
Black Series

- 1 Bumper
- 2 Bolt



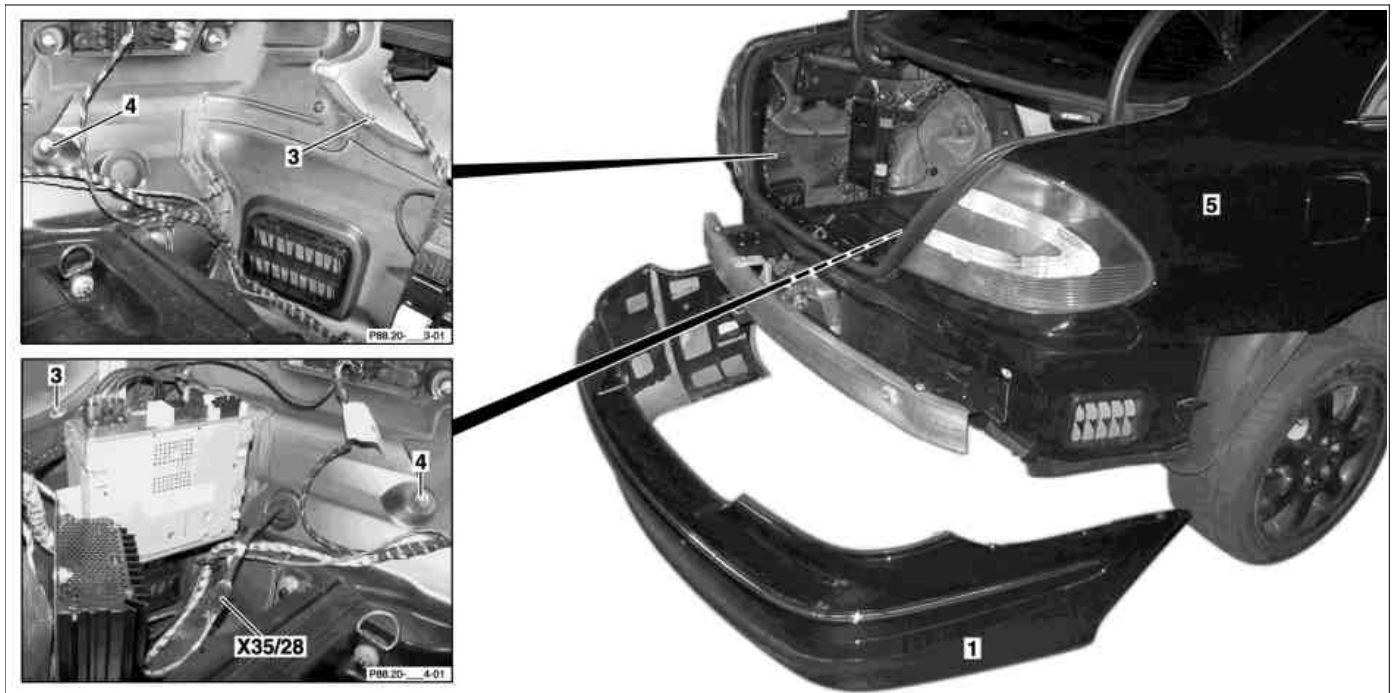
P88.20-2292-06



P88.20-3041-07

Shown on vehicle with code P98 Black Series

- 1 Bumper
- 2 Bolt
- 22 Diffusor
- 22a Bolt



P88.20-2287-09











Shown on vehicle without code P98 Black Series

- 1 Bumper
- 3 Bolt
- 4 Nut

- 5 Rear fender
- X35/28 PTS, rear bumper connector

Modification notes

3.3.04	"Disconnect/connect battery ground line" removed		
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	Remove/install		
 Danger!	Risk of death caused by vehicle slipping or toppling off of the vehicle lift	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
 Danger!	Risk of injury to skin and eyes caused by handling hot or glowing objects	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
1  AP	Remove rear wheels Remove/install wheels, rotate if necessary	Vehicles with code P98 Black Series	AP40.10-P-4050Z
2	Loosen fender liner in area of bumper (1) on both sides		AR88.10-P-1400P
3	Remove bolts (2) on both sides		
4	Remove bolts (22a) from diffuser (22)	Vehicles with code P98 Black Series	
5.1	Remove trim in trunk	Model 209.3	AR68.30-P-4600PB
5.2	Loosen SAM control unit with fuse and relay box in rear passenger compartment and place to one side	Model 209.4	AR54.21-P-1259QA
6	Disconnect PTS, rear bumper connector (X35/28)	Vehicles with code 220 Parktronic System (PTS)	
7	Remove bolts (3) on both sides		*BA88.20-P-1005-01A
8	Remove nuts (4) on both sides	 Installation: Check gap dimensions for bumper (1), if necessary correct installation position. See: Gap dimensions on hoods, doors and lids. Model 209.3 Gap dimension between trunk lid and bumper Model 209.4 Gap dimension between trunk lid and bumper  	AR60.00-P-0700-01Q *BE60.00-P-1003-01G AR60.00-P-0700-01QA *BE60.00-P-1003-01G *129589032100 *BA88.20-P-1002-01A
9	Remove bumper (1)	 Remove bumper (1) with aid of helper to prevent damage and lay down on padded base!  Installation: Ensure that bumper (1) seats properly on left and right.	
10	Remove diffuser (22)	Vehicles with code P98 Black Series, if required	AR88.20-P-2100-01QBS
11	Install in the reverse order		

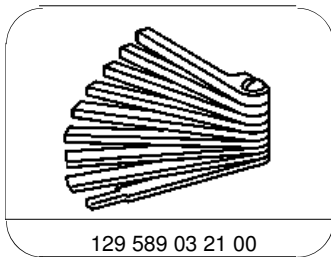
Test and adjustment values for gap dimensions

Number	Designation	Model 209.3	Model 209.4
BE60.00-P-1003-01G	Gap dimension Trunk lid to rear fender, top	Dimension "G" mm 3.5 (±0.5)	3.5 (±1)
	Trunk lid to rear lamp unit	Dimension "H" mm 3.5 (±0.5)	3.5 (±0.5/+1)
	Trunk lid to bumper	Dimension "I" mm 5 (-1)	6.5 (+1)

	Rear fender to rear lamp unit	Dimension "J"	mm	2 (±0.5)	3 (±1)
	Trunk lid license plate panel to rear lamp unit	Dimension "K"	mm	-	2.5 (±0.5)
	See picture			AR60.00-P-0700-01Q	AR60.00-P-0700-01Q A

Nm Bumper

Number	Designation		Model 209
BA88.20-P-1002-01A	Nut of rear bumper to rear center section	Nm	6
BA88.20-P-1005-01A	Bolt with seal washer of rear bumper to side fender	Nm	8



129 589 03 21 00

Feeler gauge