

AR67.30-P-4200-06QA	Basic adjustment for height stop on rear side power window		
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**Test values for rear side window**

Number	Designation	Dimension	mm	Model 209.4
BE67.30-P-1005-01E	Rear side window to window edge flange	"E"		10 (-3/+2)
BE67.30-P-1006-01E	Inner surface of top edge on window edge flange to rear side window	"F"		10

**Nm Side windows**

Number	Designation		Model 209
BA67.30-P-1001-01B	Screw, rear side widow to power window	Nm	9
BA67.30-P-1003-01B	Bolt for side window stops at rear	Nm	9

**i** The rear side window (2) must be installed for adjustment operations on power window.

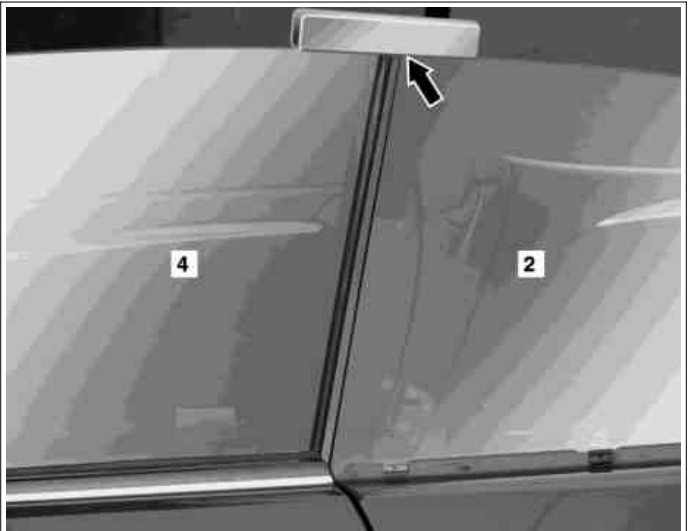


P67.30-2137-01

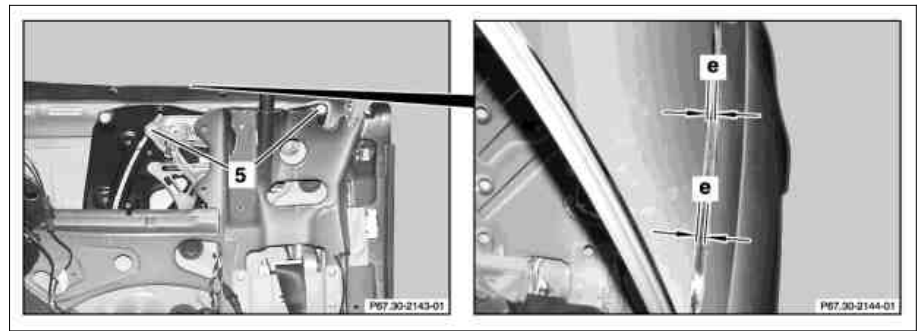
P67.30-2138-01

- 1 Loosen mounting bolt (1) on height stop (3) at bottom.
- 2 Lower rear side window (2) to dimension (e).
- 3 Check dimension (e), if required, raise rear side window (2) or lower.
- 7 Loosen height stops (3).
- 8 Lift door window (4) until door window (4) and rear side window (2) are flush at same height.
- 9 Tighten height stops (3) **Nm**.
- 10 Lower door window (4) and lift to end stop.
- 11 Check whether door window (4) and rear side window (2) are flush with one another.
- 12 If they are not flush repeat adjustment.

- 4 Position mounting bolt (1) on rear side window (2) with stop bracket (2) and tighten **Nm**.
- 5 Lift rear side window (2) and lower and check dimension (e) again.
- 6 If dimension (e) is not reached, repeat adjustment.



- 13 Move rear side window (2) 15 mm beyond top dead center.
- 14 Adjust rear side window (2) parallel to top edge of shaft flange above adjusting screws (5)  $\overline{\text{Nm}}$
- 15 Measure if they are parallel (f), repeat adjustment, if necessary.



P67.30-2140-04