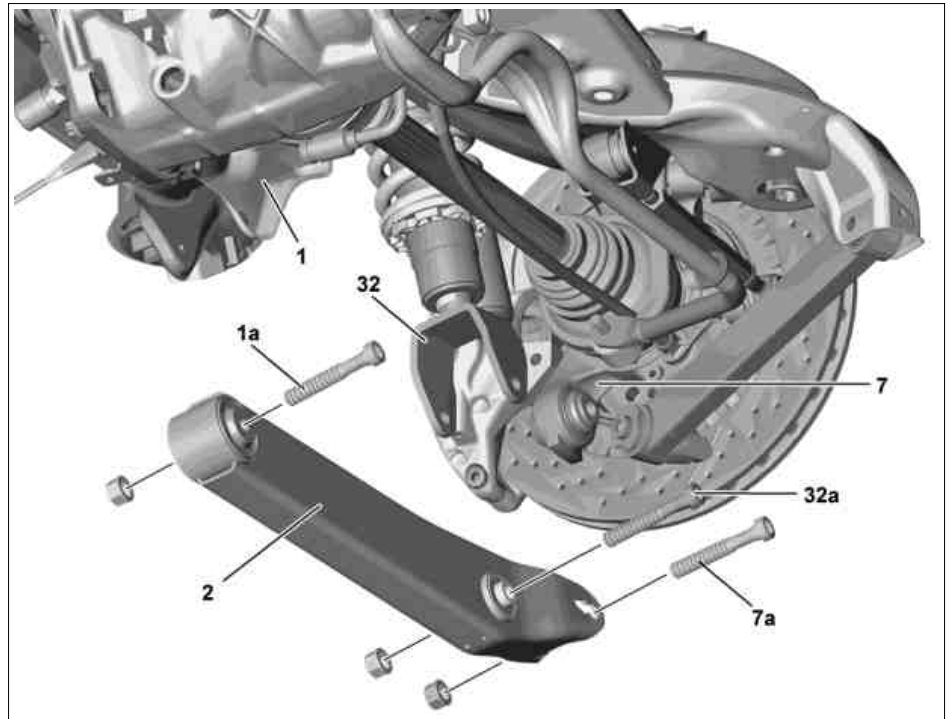


## MODEL 209 with CODE (P98) Black Series

- 1 Rear axle carrier  
 1a Screw  
 2 Spring control arm  
 7 Wheel carrier  
 7a Screw  
 32 Suspension strut  
 32a Screw



P35.20-2236-06

	<b>Remove/install</b>		
<b>Danger!</b>	<b>Risk of death</b> caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
	While working on the rear axle care must be taken to ensure that the surface of aluminum components do not get any scratches, cracks and notches. Otherwise the service life of the parts will be affected		
<b>Installation</b>	Only tighten nuts and bolts of chassis components when vehicle is in a ready-to-drive condition.		
1	Secure vehicle on the lifting platform		
2	Remove rear wheel Remove/install wheels		AP40.10-P-4050Z
3	Detach suspension strut (32) from spring control arm (2); to do so, remove bolt (32a)	<b>Installation:</b> The bolt (32a) should only be tightened when in the ready-to-drive condition, otherwise the spring control arm (2) could be damaged.	AR32.25-P-1016QBS
4	Detach spring control arm (2) from wheel carrier (7); to do so, remove bolt (7a)	<b>Installation:</b> Assemble bolted connections loosely. Nm	*BA35.20-P-1002-01A
5	Detach spring control arm (2) from rear axle carrier (1); to do so, remove bolt (1a)	<b>Installation:</b> Assemble bolted connections loosely. Nm	*BA35.20-P-1001-01A
	<b>Checking</b>		
6	Check supporting ball joint in wheel carrier (7)	Replace supporting ball joint in wheel carrier (7) if necessary.	AR35.20-P-0116P
7	Install in the reverse order		
8	Perform a wheel alignment check	After installing new parts	AR40.20-P-0200P

**Spring control arm**

Number	Designation	Model 209
BA35.20-P-1001-01A	Self-locking nut, track control arm to rear subframe	Stage 1 Nm 50
		Stage 2 $\angle^{\circ}$ 45
BA35.20-P-1002-01A	Self-locking nut, spring control arm to wheel carrier.	Stage 1 Nm 120
		Stage 2 $\angle^{\circ}$ -