

P68.30-2927-09

- 1 Bolts
2 Bolt
3 Bolt
4 Seat belt
5 Belt end fitting
6 Trim panel

- 7 Bolt
8 Cover
9 Rosette
10 Seat belt extender
11 Side paneling
12 Bolts

- 13 Clip retainer

S20/1s3 Left rear power window switch
S20/1s4 Right rear power window switch

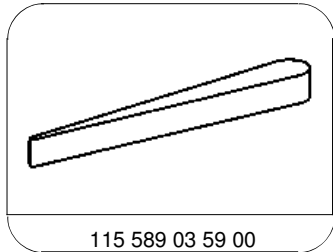
Modification notes

22.1.04	Disconnect/connect ground line from battery removed		
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	Remove/Install		
1	Remove rear seat and rear backrest		AR91.12-P-1700QA
2	Remove bolts (1)		
3.1	Unscrew bolt (2)	Except USA version code 494a passenger side Bolt on belt end fitting	*BA91.40-P-1001-01A
3.2	Remove belt tension sensor (B48/3)	With USA version code 494a passenger side	AR91.40-P-0630Q
4	Loosen bolt (3)	Bolt on belt end fitting	*BA91.40-P-1001-01A
5.1	Lift belt end fitting (5) and move out seat belt (4)	Except USA version code 494a passenger side Installation: Ensure that seat belt (4) is installed properly.	
6	Unclip trim panel (6)	Long wedge	*115589035900
7	Remove bolt (7)		
8	Unclip cover (8) and unscrew bolts (12) below		
9	Pull out seat belt extender (10) and unclip rosette (9)		
10	Move seat belt (4) through seat belt extender (10) and rosette (9).		
11	Remove side paneling (11).	Installation: Check clip retainers (13) in side paneling (11), replace if necessary.	
12	Unplug electrical connector at left rear power window switch (S20/1s3), right rear power window switch (S20/1s4)		
13	Move seat belt (4) through side paneling (11) with rosette (9).	Installation: Ensure that seat belt (4) is installed properly.	
14	Install in the reverse order		
15	Carry out seat belt function check		

Nm Seat belts/emergency tensioning retractors

Number	Designation	Model 209.4
BA91.40-P-1001-01A	Belt end fitting bolt	Nm 30



Long wedge