AR68.30-P-4780Q		Remove/install side paneling in rear
MODEL	209.3	



- Bolts 1
- Belt end fitting 2
- Seat belt З
- Trim ring 4
- 7 Side padding
- 8 Bottom side paneling
- S21/3 Left rear power window switch S21/4 Right rear power window switch
- Sidebag badge (with code 293 Sidebag in left and right rear) 5
- 6 Upper side paneling
- Locking strip 9

- Edge guard 10
- Seat belt extender 11
- 12 Catch hook



P68.30-3135-06

Modification notes

22.8.07 Remove C-pillar paneling on vehicles without code P98 Black Series newly included	Step 15	
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XX	Remove/install		
1	Remove paneling in rear.	Vehicles with code P98 Black Series.	AR68.30-P-4782QBS
2	Completely move left and right rear side window downward		

0	I look a loft and visit door all moding and	l	
3	Unclip left and right door sill molding and remove		
4	Remove edge guard (10) in area of upper side wall paneling (6) and lower side wall paneling (8)		
5	Unscrew bolts (1) and remove belt end fitting (2)	On vehicles with code 494 USA version: Not when removing right upper side paneling (6) or right lower side paneling (8). (b) Installation: Fit seat belt (3) without twisting. Otherwise proper function of seat belt (3) is not ensured	
		Nm	*BA91.40-P-1001-01A
6	Remove belt tensioning sensor	On vehicles with code 494 USA version: When removing right upper side paneling (6) or right lower side paneling (8).	
		i See "Remove/install seat belt with emergency tensioning retractor".	AR91.40-P-0630Q
7	Pull seat belt extender (11) out of upper side wall paneling (6) until catch hook (12) is accessible		
8	Unclip seat belt extender (11) by pressing catch hook (12) and remove		
9	Unclip rosette rosette (4) from upper side paneling (6).		
10	Remove seat belt (3) through trim ring (4) and seat belt extender (11) and then remove trim ring (4) and seat belt extender (11)		
11	Unclip sidebag badge (5) and unscrew bolt below	On vehicles with code (293) Left and right rear sidebag	
12	Hook removing and installing tool into eye (arrow A) and pull locking strip (9) to stop in direction of arrow (arrow B)	 This unlocks the upper side wall paneling (6) from the lower side wall paneling (8). Installation: Slide locking strip (9) to stop. Ensure that the locking strip (9) connects the upper side wall paneling (6) correctly with the lower side wall paneling (8). 	*116589016200
13	Remove upper side paneling (6) upward		
14	Remove side upholstery (7)	Vehicles without code P98 Black Series.	AR91.12-P-1710P
15	Remove paneling from C-pillar		AR68.30-P-4490Q
16	Remove left and right expansion clip from rear shelf	Vehicles without code P98 Black Series.	
17	Unclip lower side paneling (8).	i Installation: Replace damaged retaining clips.	
18	Unclip left rear power window switch (S21/3) and right rear power window switch (S21/4) and install through installation opening with lines connected and lay down to side.		
19	Remove lower side wall paneling (8)		
20	Install in the reverse order		
21	Check seat belt (3) for free motion		

Nm Seat belts/emergency tensioning retractors

Number	Designation	Туре 209.3
BA91.40-P-1001-01A	Screw on belt end fitting Nm	30

