R67.30-P-4000QA	Remove/install rear side window	18.1.10
DDEL 209.4		
1		
		9 M
		P0730-2116-01
CP-2		e
B		- la l'est
2		
	P6730-2117-11	

## 1 Rear side window

2 Bolt

Bolts

3

XX	Remove/install		
⚠ Danger!	<b>Risk of injury</b> due to hands being crushed when window glass is not secure	Secure window to prevent it from falling down.	AS67.00-Z-0002-01A
1	Open soft top		
2	Press outer trim strip off with assembly wedge and remove.	i Installation: Check whether cap at outer end of trim strip is seated properly, if necessary press on or install.	*110589035900
3	Press outer sealing rail off with assembly wedge and lay down to side.	i Installation: Align outer sealing rail and insert.	*110589035900
4	Remove cover from side paneling in rear		
5	Remove plug		
6	Move up rear side window (1) until bolt (2) is visible		
7	Unscrew bolt (2).	Nm	*BA67.30-P-1001-01B
8	Move up rear side window (1) and secure against falling down.		
9	Remove bolts (3)	Nm	*BA67.30-P-1001-01B
10	Remove rear side window (1) upward		
11	Install in the reverse order		
12	Adjusting rear side windows		AR67.30-P-4200QA

## Nm Side windows

Number	Designation	Model 209
BA67.30-P-1001-01B	Screw for rear side widow on window lift Nm mechanism	9

P67.30-2115-09

