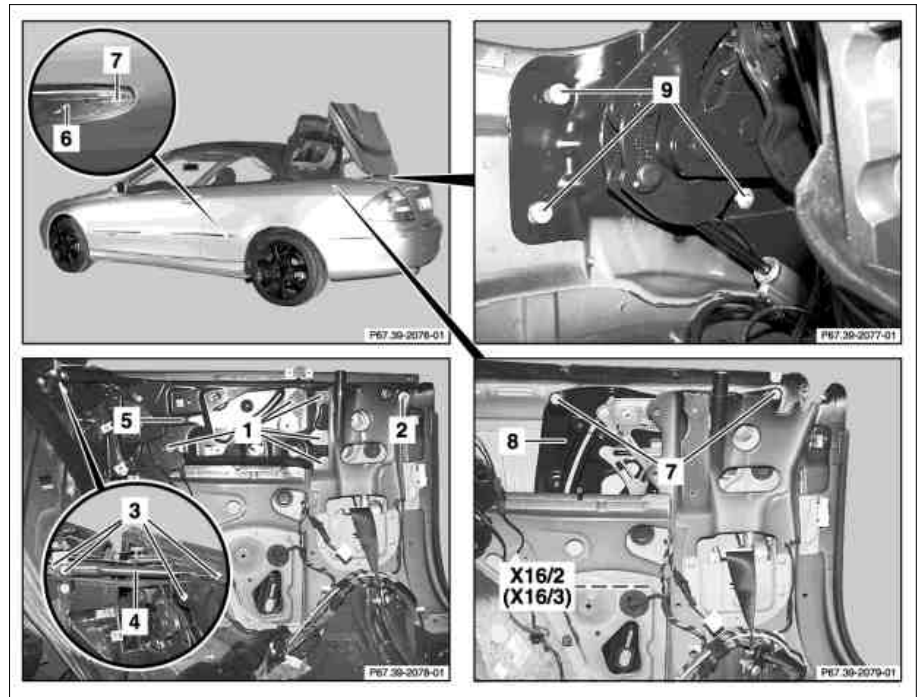


MODEL 209.4




- 1 Bolts
2 Nut
3 Bolts
4 Cross strut
5 Inner panel
6 Rub strip
7 Nuts of power window
8 Power window
9 Bolts




X16/2 Left rear power window motor connector

X16/3 Right rear power window motor connector



P67.39-2075-06

	Remove/install		
⚠ Danger!	Risk of injury when performing check and repair work in area of roll bar	Before working in the area of the roll bar, pull out the rear head restraints by hand. Keep body parts out of the area where the roll bar extends.	AS91.00-Z-0003-01QA
⚠ Danger!	Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
⚠ Danger!	Risk of injury caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.	AS00.00-Z-0017-01A
1	Remove rear side window glass		AR67.30-P-4000QA
2	Remove rear passenger compartment side trim panel		AR68.30-P-4780QA
3	Remove seat belt extender		AR91.45-P-1000Q
4.1	Remove sidebag in rear	With sidebag in rear, left and right, code 293	AR91.60-P-0694QA
5	Remove bolt (1)	 Bolt on B-pillar strut	*BA77.30-P-1005-01A
6	Unscrew nut (2)	 Nut on B-pillar strut	*BA77.30-P-1006-01A
7	Remove bolt (3)	 Bolt, cross strut to B-pillar strut to soft top support	*BA77.30-P-1004-01A
8	Remove lateral strut (4)		
9	Close soft top	 Complete closing procedure when rear window is in vertical position.	
10	Remove bolts (9)	 Bolt on B-pillar strut	*BA77.30-P-1005-01A
11	Open soft top	 Soft top compartment lid open	
12	Loosen seal for soft top compartment in assembly area		
13	Loosen side wall lining in trunk and lay down to side		AR68.30-P-4600QA
14.1	Remove ATA inclination sensor	With anti-theft alarm system (ATA), code 551	AR80.50-P-0001QA
15	Lift front inner panel (5) and remove upward.	 Installation: Ensure that spacers are seated correctly in inner wheel well.	
16	Disconnect left rear power window motor connector (X16/2), right rear power window motor connector (X16/3)		
17	Unclip rub strip (6) from rear fender	 Mounting wedge	*110589035900
18	Remove textile adhesive tape	 Replace if necessary.	*BR00.45-Z-1062-02A
19	Unscrew nuts of power window (7)	 Jam nut for power window mount in center pillar	*BA67.39-P-1002-01A

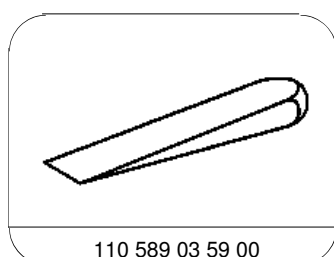
		 Socket wrench	*209589000900
20	Take out power window (8) through access opening		
21	Install in the reverse order		
22	Perform basic setting for rear side power window		AR67.30-P-4200-06QA
23	Perform basic programming		AR00.19-P-0200Q
24	Read out fault memory and erase	 Stored faults which may be caused by assembly work, test work, removed lines or a simulation, must be processed and erased in fault memories after completing the work. STAR DIAGNOSIS Compact diagnosis system for passenger cars	AD00.00-P-2000-04A
	Connect STAR DIAGNOSIS and read out fault memory		
25	Carry out function check		

Soft top

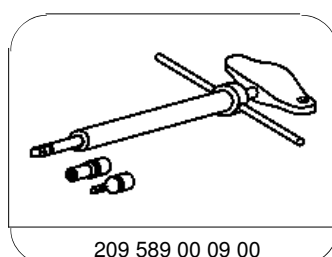
Number	Designation		Model 209.4
BA77.30-P-1004-01A	Bolt, cross strut on B-pillar strut to soft top bearing	Nm	10 (±2)
BA77.30-P-1005-01A	Bolt on B-pillar strut	M6×16 Nm	10 (±2)
		M8×16 Nm	20 (±2)
BA77.30-P-1006-01A	Nut on B-pillar strut	Nm	20 (±2)

Side window electrical system

Number	Designation		Model 209
BA67.39-P-1002-01A	Locknut for electric power window mount in center pillar	Nm	9



Mounting wedge



Socket wrench

Repair materials

Number	Designation	Order number
BR00.45-Z-1062-02A	Adhesive fabric tape	A 007 989 28 85