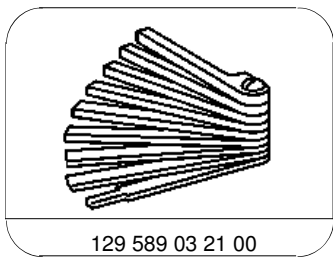


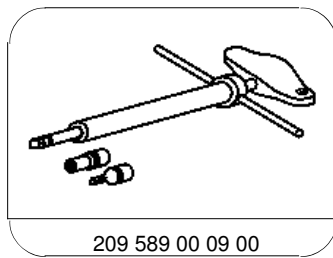
Test and adjustment values for front door

Number	Designation	Model 209
BE72.10-P-1003-01A	Dimension "a" between top edge of window and retaining rail (outside rearview mirror)	4 (±0.5)
BE72.10-P-1004-01A	Dimension "b" between top edge of window and retaining rail (roof)	6 (±0.5)



129 589 03 21 00

Feeler gage



209 589 00 09 00

Socket wrench

Preparation for height adjustment

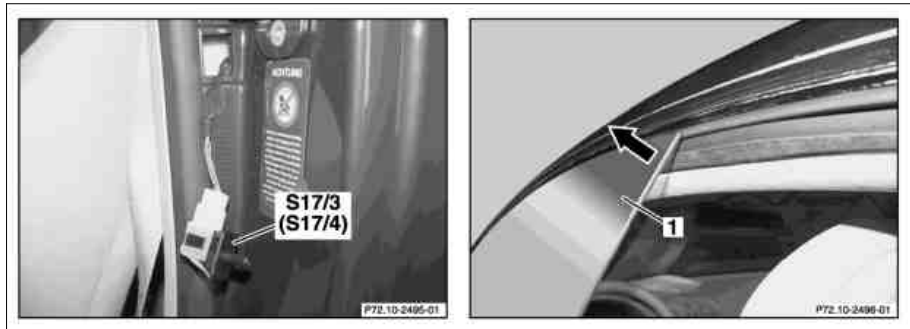
1 Deactivate short stroke reduction, to do this remove door contact switch and pull off coupling

i Left door contact switch (S17/3).
Right door contact switch (S17/4).

2 Move window (1) upwards.

3 Close door and in the process press the window (1) outwards slightly

i The window (1) must be in front of the seal.



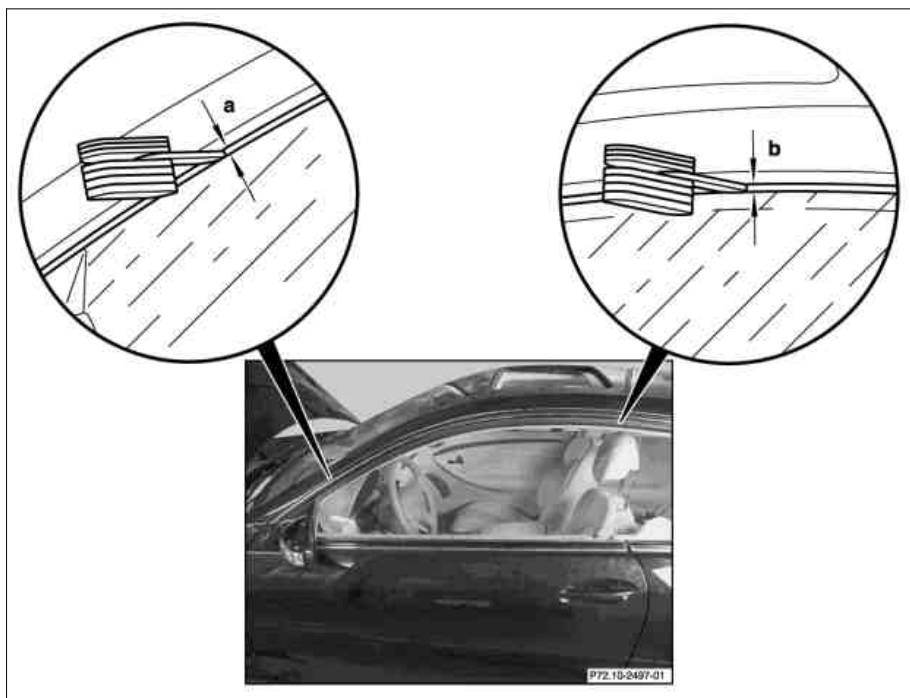
P72.10-2492-04

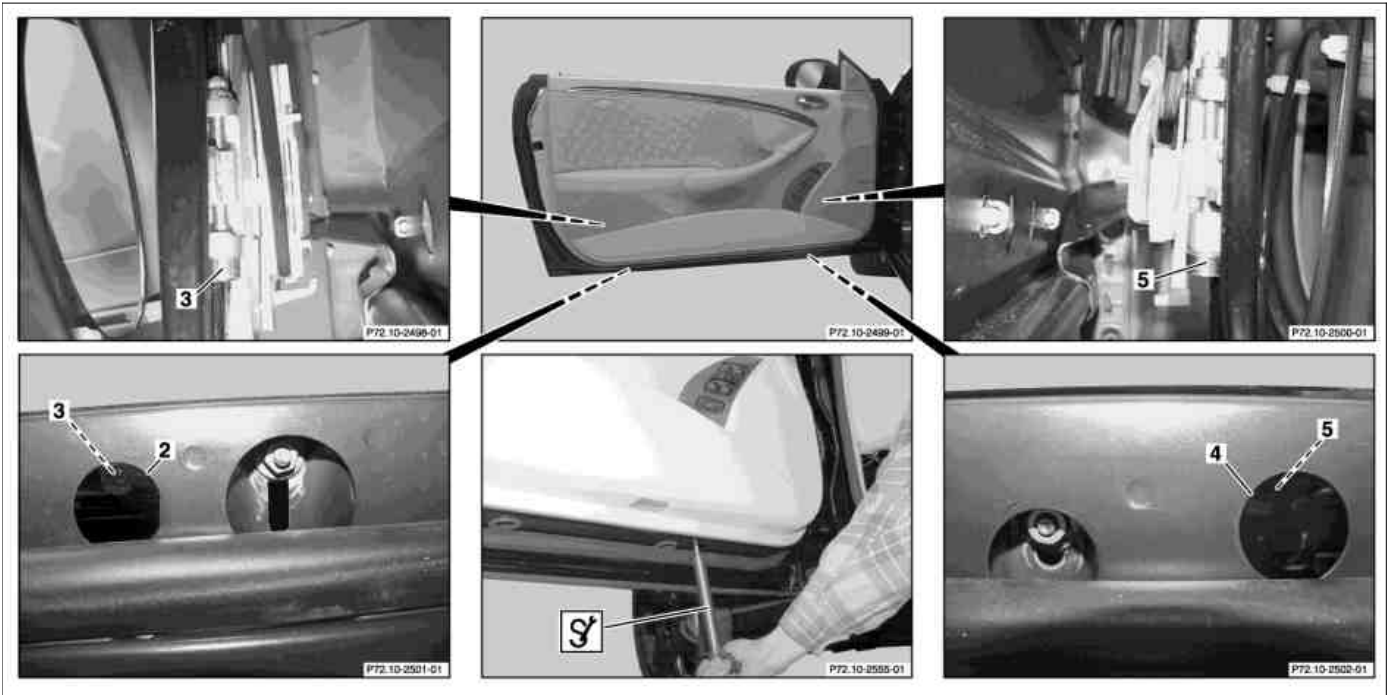
i Close the door for the measurement only up to the first pre-catch.

4 Check adjustment of window (1) with feeler gage

i Dimension (a) :Upper edge of window to retaining rail (A-pillar).
Dimension (b) :Upper edge of window to retaining rail (roof).



i If measured values deviate from nominal value: adjust height.





P72.10-2494-09

Height setting

- 5 Lower the window.
- 6 Remove grommets.
- 7 Adjust window relative to the roof.
 - i** Turn adjustment screw (3) through opening in bottom of door (2) 
 - Turning left: adjustment downward
 - Turning right: adjustment upward.
 - 1 revolution approx. 1 mm adjustment.
- 8 Adjust window relative to the A-pillar.
 - i** Turn adjustment screw (5) through opening in bottom of door (4) 
- 9 Move the window (1) upwards and check the adjustment, repeat the process if necessary.
- 10 Fit grommets.
- 11 Activate short stroke lowering.
 - i** Install door contact switch and mount coupling.
 - Left door contact switch (S17/3).
 - Right door contact switch (S17/4).