

AR72.10-P-1950-04Q ⚠ Danger!	Preadjustment of front window Risk of injury due to hands being crushed when window glass is not secure	Secure window to prevent it from falling down.	AS67.00-Z-0002-01A
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Modification notes

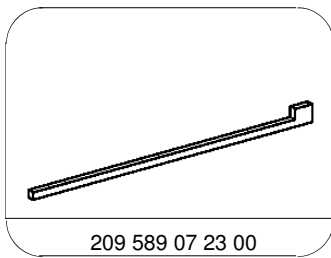
19.6.06	Screw for window lift on crank window	Model 209	*BA72.10-P-1013-01A
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Test and adjustment values for front door

Number	Designation		Model 209
BE72.10-P-1005-01A	Dimension "c" between outer surface of window and inner surface of window ledge reinforcement	mm	10 (±0.5)

Nm Front door

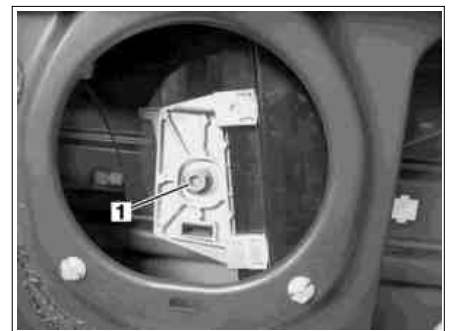
Number	Designation		Model 209
BA72.10-P-1013-01A	Screw for window lift on crank window	Nm	12





209 589 07 23 00

Gap gauge

- 1 Fit bolt (1) of the guide rail (do not tighten).





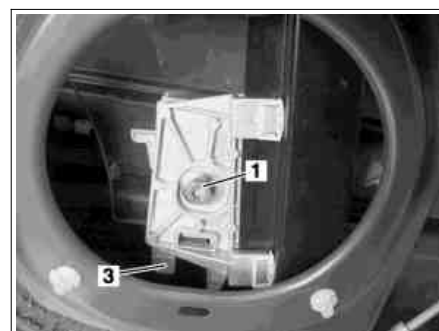
P72.10-2487-01

- 2 Insert gap gage  from above into window guide rail (see arrows).
- 3 Slide window toward front in direction of gap gauge .






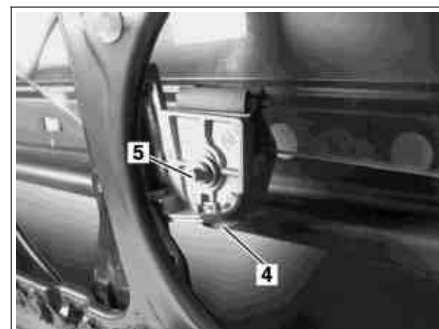
P72.10-2546-03

- 4 Move aluminum wedge (3) at rear driver of guide rail into lower position, then tighten screw (1) .
-  If the wedge is moved upward, the window continues to tilt toward the inside at the top.






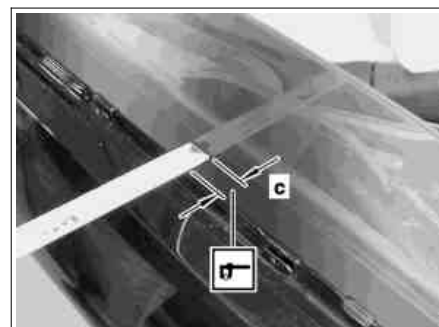
P72.10-2490-01

- 5 Move plastic wedge (4) at front mount into lower position. The door window must be positioned centrally in the guide rail, then tighten bolt (5) .
-  If the wedge is moved upward, the window continues to tilt toward the inside at the top.
- 6 Remove gap gage .



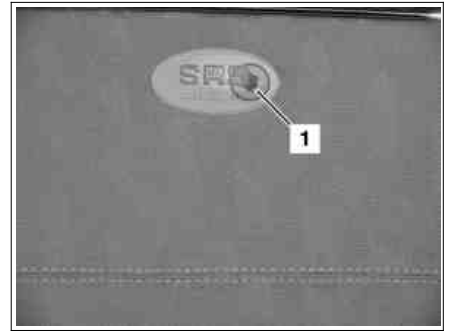
P72.10-2491-01

-  Measure Y-position of the window.
-  Dimension (c): Measure distance between outside surface of window to inside area of window edge reinforcement at the height of the SRS badge .



P72.10-2547-01

i An additional adjustment possibility is the adjustment screw (1) with socket **9** below the SRS badge.



P72.10-2678-01