

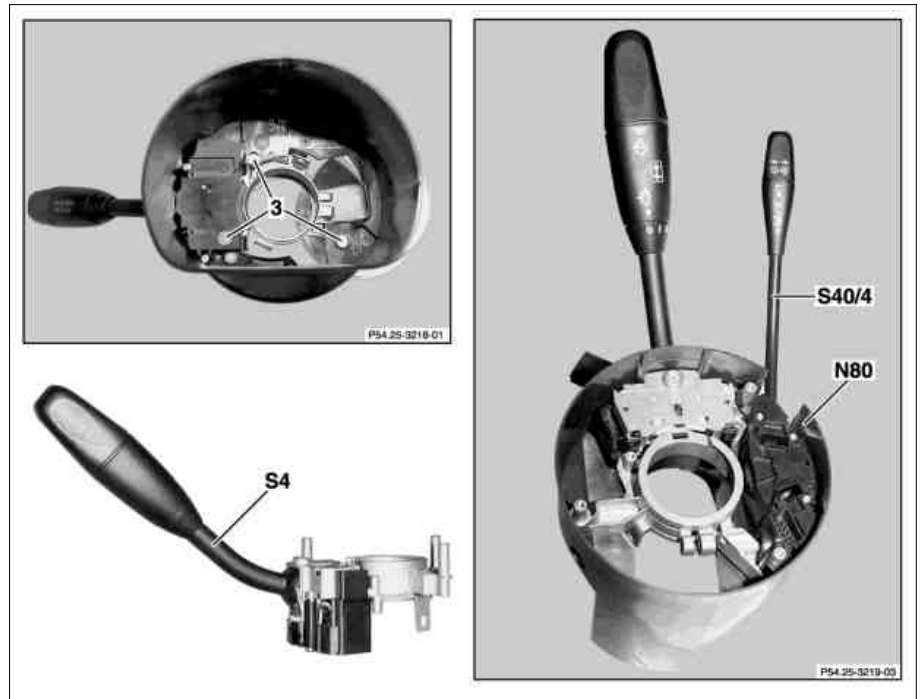
MODEL 209 up to 31.5.04

3 Bolts

N80 Steering column module

S4 Combination switch




S40/4 CC [TPM] switch



P54.25-3220-06

Modification notes

24.5.06	"Disconnect/connect ground line on battery" removed		
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	Remove/install		
 Danger!	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
	Notes on performing repair, body work and welding on vehicles with airbags and ETR units	Model 169, 171, 199, 203, 209, 211, 215, 219, 220, 230, 240 Model 463.243/244/245/246/247/248/ 249/250/254/270/271/309/322/323/ 332/333	AH91.00-P-0002-01M
1	Remove transmitter key from electronic ignition switch control unit		
2	Remove steering wheel		AR46.10-P-0100P
3	Remove clock spring contact		AR46.10-P-0200Q
4	Remove steering angle sensor		AR46.10-P-0300Q
5	Remove cruise control switch (S40/4) from steering column module (N80)		
6	Remove bolts (3)		
7	Remove combination switch (S4) from steering column module (N80)		
8	Install in the reverse order		